



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6205G13151-3G
Job Sheet 175871



Part No: RBW6205G13151-3G

Job Qty: 2 ea

Part Name: Lower Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG RBW6205G13151-3G REV A IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run hrs Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/23/18	4/23/18	0.00 0.00	Start Up Waterjet2		pc 18/04/28
92	Purchasing	2 pcs	4/23/18	4/23/18	0.00 0.00	Purchasing		
94	Packaging	2 pcs	4/23/18	4/23/18	0.00 0.00	Packaging2		
96	QC	2 pcs	4/23/18	4/23/18	0.00 0.00	QC6		
100	Waterjet	2 pcs	4/24/18	4/24/18	0.25 0.33	Waterjet 2 OMAX		pc 18/04/28
110	QC	2 pcs	4/24/18	4/24/18	0.00 0.00	QC2 Waterjet-4		pc 18/04/28
120	CNC Vertical Machining	2 pcs	4/24/18	4/24/18	0.00 0.00	MORI NV5000-1		
130	QC	2 pcs	4/24/18	4/24/18	0.00 0.00	QC2 Machining-5		MAK 18/07/10
140	QC	2 pcs	4/24/18	4/24/18	0.00 0.00	QC8 Machining-5		mon 18/07/10
170	Outsource	2 pcs	4/24/18	4/24/18	0.00 0.00	Outsource4		CC 18-7-10
180	Packaging	2 pcs	4/24/18	4/24/18	0.00 0.00	Packaging2		MAK 18.02.13
190	QC	2 pcs	4/24/18	4/24/18	0.00 0.00	QC6		38
200	Packaging	2 pcs	4/24/18	4/24/18	0.00 0.00	Packaging3-2		MLL 9-89
210	QC21-SA	2 Ea	4/24/18	4/24/18	0.00 0.00	QC21		JUL 16 2018

Part Op 92 - 1- Issue P/O to Arrow Tech Machine Works P/O# _____ 2- Manufacture RBW6205G13151-3G as per Descriptions: DWG 3- Certificate of conformity is required

100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
120 - 1-Machine as per folio FB N/A FOLIO REV: N/A DWG REV: A 3-Deburr

130 - 1- Engrave T/N as per DWG

170 - 1-Issue P/O to ATG: POOYOND ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required

180 - Receive

200 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G13151-3GP	Lower Plate	2 Ea (1 ea)	90-Start up Operation	
M6061T6S.625		1.09 SF		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW6205G13151-3GP	2	0	0



Container No: S067146



Part: RBW6205G13151-3G

Job No: 175871

Serial No/Batch: S067146

Revision: A

Inspector:

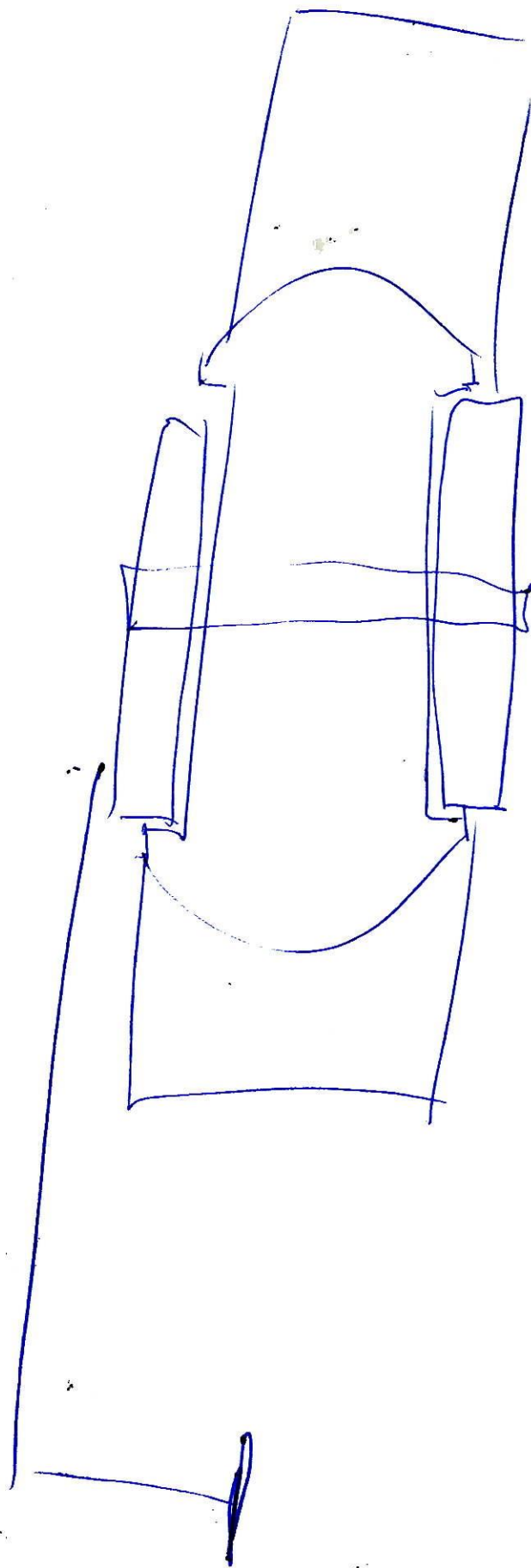
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/01/18

Part Specifications

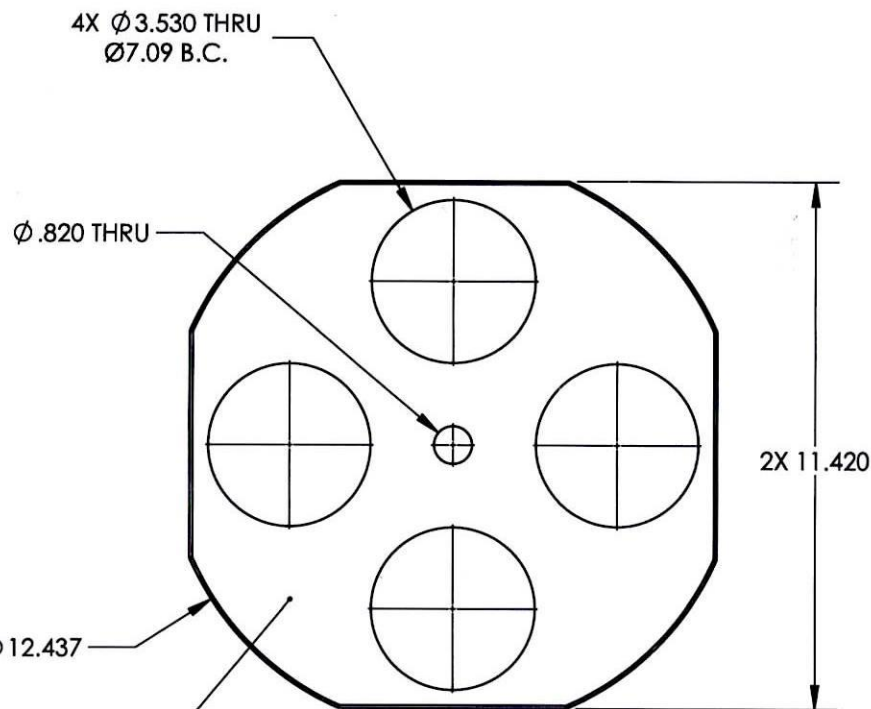
Specifications could not be found.

Plex 4/11/18 12:15 PM Dart.Gagnon.Michelle

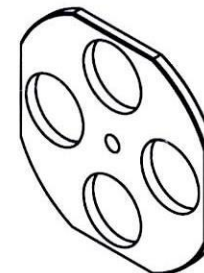
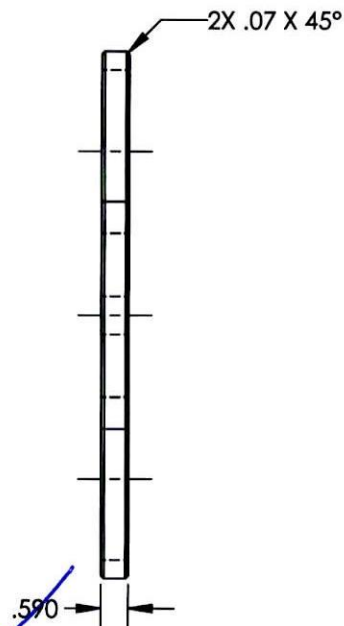


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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
A		CH'D ENGRAVE NOTE ADDED S/N, MADE IN USA.		5/24/2011	RJC	RW



ENGRAVE T/N, S/N,
MADE IN USA



SHOP COPY
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SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 175891

APR 11 2018

NOTES:

1. REF. AGUSTA T/N: 3G6205G13151.
2. PART OF KITS RBW6205G11231-3G AND RBW6205G13831-3G.

DART AEROSPACE	
TITLE LOWER PLATE	
DWG NO. (RBW6205G13151-3G)	REV A
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:4	DATE 4/30/2010
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	LOWER PLATE	6061		

0.640
0.640
MAX
MZA
JUNE 9/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040440

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040440

PO Date: 7/10/18

Due Date: 7/16/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178625	D2056	Bell Crank Assembly ISSUE P/O: BLACK ANODIZE	Firmed	-	7/16/18	12 pcs	0 pcs	12 pcs	\$15.20/pcs	\$182.40
2	175871	RBW6205G13151-3G	Lower Plate -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	7/16/18	6 pcs	0 pcs	6 pcs	\$15.20/pcs	\$91.20
Grand Total:											\$273.60

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/11/18 10:15 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915530

Date: 11-Jul-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: D2056 Bell Crank Assembly ✓ Black Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils). Job: 23428	Rev: C	PO: PO040440 Line: 1
6 ea	Part: RBW6205G13151-3G Lower Plate ✓ Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 23429	Rev: A	PO: PO040440 Line: 2
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>4/2/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

DAS
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